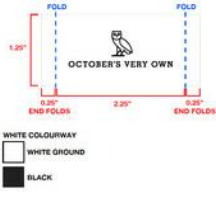
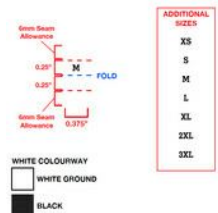
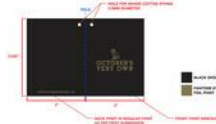
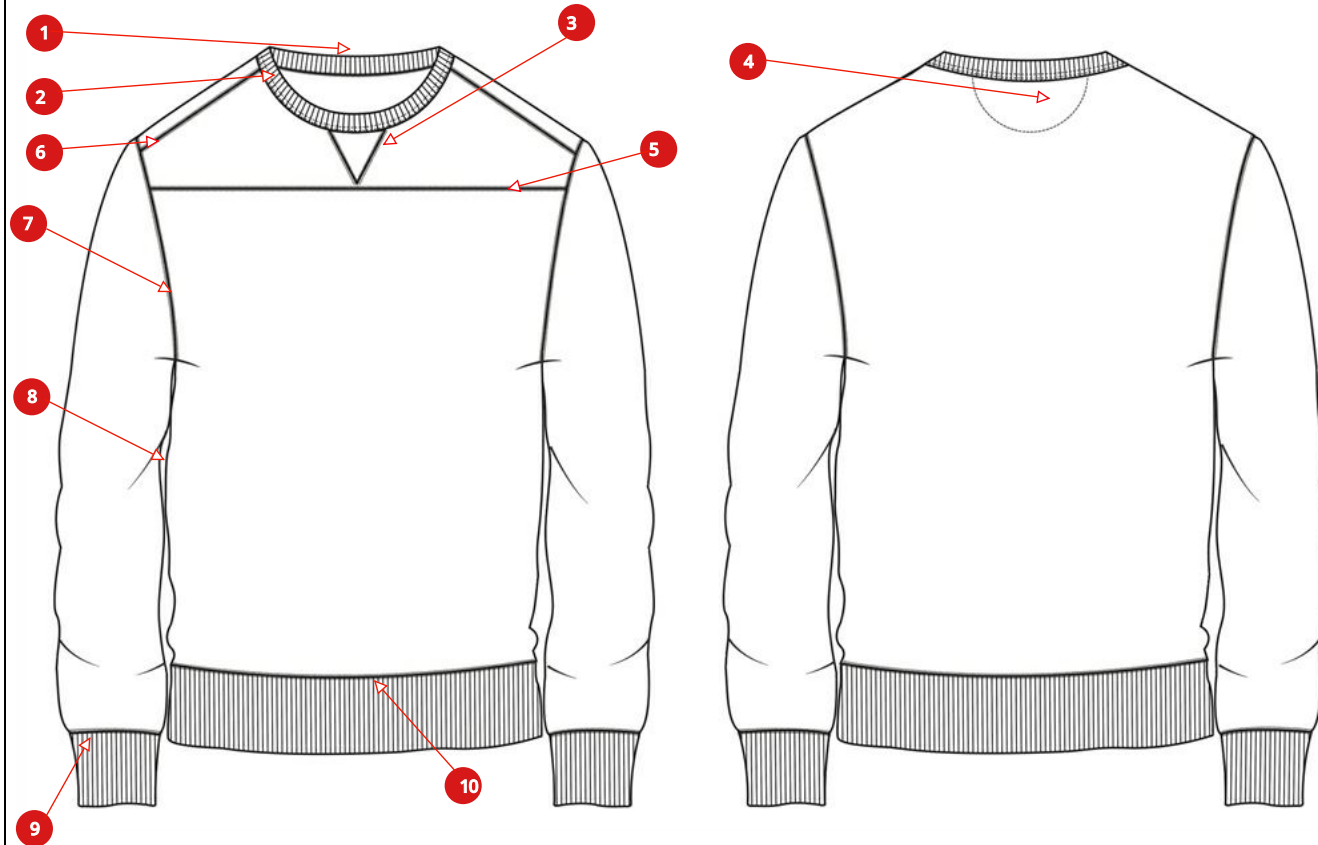


Article Summary										Version 1	
	Article Code	M-0125-KT-5322		Product Group		TOP					
	Article Name	WASHED PANELLED CREW		Product Sub-Category		SWEAT TOPS					
	Created On	03/18/24 9:27:56 AM		Season		2025 Spring					
	Last Modified	06/12/24 11:44:45 AM		Life Cycle Stage		Sample Evaluation					
Material Description		FRENCH TERRY 100% COTTON ORG, 465GSM (FB-K1108)									
Gender Classification		Mens		Sub Class D		CREWNECK		Fabrication		KNIT TOP	
Supplier		UN-AVAILABLE CO. LTD		Release Date		02 May 2025		Ex-Factory		13 Jan 2025	
										COLORS	
SIZES											
000, 001, 002, 003, 004, 005, 006, 007											

Bill of Material										Version 1	
	Article Code	M-0125-KT-5322					Product Group		TOP		
	Article Name	WASHED PANELLED CREW		Product Sub-Category		SWEAT TOPS					
	Created On	03/18/24 9:27:56 AM		Season		2025 Spring					
	Last Modified	06/12/24 11:44:45 AM		Life Cycle Stage		Sample Evaluation					
Part	Material			Placement			Qty.	UOM.	Comments	Supplier	Supplier Ref.
Fabric											
	FRENCH TERRY 100% COTTON ORG, 465GSM (FB-K1108)			BODY/SLV/DORITO			0	Meter	ENZYME WASHING FOR A FADED APPEARANCE WITH SOFT HANDFEEL		LB26130
	2X1 COTTON /LYCRA -WEIGHT TBD (FB-K1010)			CUFF/ BODY BAND/NECK			0	Meter			
Trims											
	OVO 2023 One Side Main Label (TR-LT247) RECA REF: LBOVO172						1.00	Each		Reca Mainetti Asia Ltd.	LBOVO172
	OVO 2023 Alpha Sizing Tab (TR-LT246) ARTICLE: OVOW23_181_T/ LBOVO175						1.00	Each		Reca Mainetti Asia Ltd.	OVOW23_181_T
	TEAR-AWAY COO TAB: OVOF21_217_T (LT138) COUNTRY OF ORIGIN TAB						1.00	Each		Reca Mainetti Asia Ltd.	OVOF21_217_T
	5mm GROSGRAIN RIBBON LOOP (TR-TV140) FOR HANGTAG ATTACHMENT						1.00	Each		Vendor Sourced	
	OVO 2023 Booklet Hangtag (TR-HG142) Article code: HTOVO141A						1.00	Each		Reca Mainetti Asia Ltd.	HTOVO141A
	CC LABEL - APPAREL (LT110) White Satin ground, Black text COO, Content, and Care Instructions may vary by style.						1.00	Each		Vendor Sourced	
	UPC STICKER (TR-ST111) 1.8" x 1.8" PLS ADVISE IF YOU HAVE THE CAPABILITY OF PRINTING UPC STICKERS						2.00	Each			
	POLY BAG - GENERIC (PK101) Clear Plastic, with suffocation warning on back, UPC sticker placement on bottom right corner of bag.						1.00	Each		Vendor Sourced	
Graphics											
	TBD - SEE ARTWORK FILE (HT-102)						0	Each			

Material Image Sheet							Version 1				
	Article Code	M-0125-KT-5322			Product Group	TOP					
	Article Name	WASHED PANELLED CREW			Product Sub-Category	SWEAT TOPS					
	Created On	03/18/24 9:27:56 AM			Season	2025 Spring					
	Last Modified	06/12/24 11:44:45 AM			Life Cycle Stage	Sample Evaluation					
 TR-LT247 OVO 2023 One Side Main Label		 TR-LT246 OVO 2023 Alpha Sizing Tab		 LT138 TEAR-AWAY COO TAB: OVOF21_217_T		 TR-TV140 5mm GROSGRAIN RIBBON LOOP		 TR-HG142 OVO 2023 Booklet Hangtag		 LT110 CC LABEL - APPAREL	
 TR-ST111 UPC STICKER		 PK101 POLY BAG - GENERIC									

Construction details -Crew PANEL - Set In							Version 1
	Article Code	M-0125-KT-5322	Material Description	FRENCH TERRY 100% COTTON ORG, 465GSM (FB-K1108)	Product Group	TOP	
	Article Name	WASHED PANELLED CREW			Product Sub-Category	SWEAT TOPS	
	Created On	03/18/24 9:27:56 AM			Season	2025 Spring	
	Last Modified	06/12/24 11:44:45 AM			Life Cycle Stage	Sample Evaluation	



Comments

- 1 RIB COLLARETTE, DOUBLE FOLD
JOIN COLLAR TO BODY: 2ND COVERSTITCH, 1/8" GAUGE, CLEAN FINISH RIB JOIN SEAM
- 2 NECK TAPE
Inside back neck cleanfinished with jersey taping. SN topstitch at taping edges. SN topstitch, 1/4" in, visible at back neck.
- 3 heavy jersey DORITO cut and sew
Set to body with 3NDL C/S side edges
- 4 HALF MOON BACK NECK FACING
Self half moon facing, edge is folded in, clean finished with S/N edge T/S.
- 5 FRONT PANEL
Join with 3NDL C/S side edges, start panel where dorito ends
- 6 SHOULDER SEAM
Set forward on body. Join with #512 mock safety stitch. 1/4" 3N coverstitch straddling seam
- 7 ARMHOLE SEAM
Join with #512 mock safety stitch. 3N coverstitch straddling seam, 1/4" spacing.
- 8 SLEEVE INSEAM
#512 mock safety stitch.
- 9 SLEEVE OPENING
Folded rib cuff. Join to sleeve opening with #512 mock safety stitch. 1/4" 3N coverstitch, straddling seam
- 10 BOTTOM OPENING
Folded rib band. Join to bottom opening with #512 mock safety stitch. 1/4" 3N coverstitch, straddling seam

1. BO CỔ GẤP ĐÔI LẠI MAY, GẮN VỚI CỔ BẰNG ĐƯỜNG ĐÁNH BÔNG 2 KIM, MAY SẠCH
2. MẪU KO CÓ DÂY VIỀN CỔ
3. TAM GIÁC CẮT MAY THÀNH BTP, ĐÁNH BÔNG 3 KIM TẠI MÉP CẠNH TAM GIÁC
4. ĐẮP ĐÔ DAU: GẤP MÉP CẠNH VÀO BÊN TRONG, MAY SẠCH 1 KIM
5. BÁN THÀNH PHẪM ĐÔ TRƯỚC: ĐÁNH BÔNG 3 KIM
6. ĐƯỜNG MAY VAI: CHỖM VỀ TRƯỚC VẮT SỔ, ĐÁNH BÔNG 3 KIM TO BẰNG 1/4"
7. ĐƯỜNG MAY NÁCH: VẮT SỔ, ĐÁNH BÔNG 3 KIM 1/4"
8. ĐƯỜNG MAY TAY TRONG: VẮT SỔ
9. BO TAY: GẤP BO VÀO MAY, VẮT SỔ, ĐÁNH BÔNG 3 KIM 3/4"
10. LAI ÁO: GẤP BO VÀO MAY, VẮT SỔ, ĐÁNH BÔNG 3 KIM

opt 1 Measurement - Crew PANEL - 2023 Relaxed Fit										All Measurements are in Inches						Version 1		
	Article Code	M-0125-KT-5322								Product Group		TOP						
	Article Name	WASHED PANELLED CREW								Product Sub-		SWEAT TOPS						
	Created On	03/18/24 9:27:56 AM			Material Description	FRENCH TERRY 100% COTTON ORG, 465GSM (FB-K1108)				Season		2025 Spring						
	Last Modified	06/12/24 11:44:45 AM								Life Cycle Stage		Sample Evaluation						
POM	Description			+ Tol	- Tol	Grade	XXS	XS	S	M	L	XL	XXL	3XL				
! A201	Front body length from HPS : Top			1/2	1/2	NA	26	26 1/2	27	27 1/2	28	29	30	31				
! H101	Neck width :: SEAM TO SEAM			1/4	1/4	NA	7 1/4	7 1/4	7 1/2	7 3/4	8	8 1/4	8 1/2	8 3/4				
! H201	Front neck drop from HPS : Crew			1/8	1/8	NA	3 3/8	3 3/8	3 7/16	3 1/2	3 9/16	3 11/16	3 13/16	3 15/16				
H301	Back neck drop from HPS Crew			1/8	1/8	NA	1 5/8	1 5/8	1 11/16	1 3/4	1 13/16	1 15/16	2 1/16	2 3/16				
! H605	Neckband width			1/8	1/8	0	7/8	7/8	7/8	7/8	7/8	7/8	7/8	7/8				
! D102	Shoulder slope :: from HPS			1/8	1/8	NA	1 7/8	1 15/16	2	2	2	2 1/16	2 1/8	2 3/16				
D103	Shoulder displacement to front			1/8	1/8	NA	3/4	3/4	3/4	3/4	3/4	3/4	3/4	3/4				
! D101	Shoulder width :measured on CB body			3/8	3/8	NA	18 3/4	19 1/2	20 1/4	21	21 3/4	22 3/4	23 3/4	24 3/4				
! B301	Across: Chest : at mid. armhole			1/4	1/4	NA	16 1/2	17 1/4	18	18 3/4	19 1/2	20 1/2	21 1/2	22 1/2				
! B201	Across Back : at mid. armhole			1/4	1/4	NA	16 3/4	17 1/2	18 1/4	19	19 3/4	20 3/4	21 3/4	22 3/4				
! B101	Chest width :1" below armhole			1/2	1/2	NA	20	21	22	23	24	25 1/2	27	28 1/2				
! C102	Bottom width : 1" above band seam			1/2	1/2	NA	18	19	20	21	22	23 1/2	25	26 1/2				
! C101	Bottom width at band:inside fold edges of band/hem			1/2	1/2	NA	15 1/2	16 1/2	17 1/2	18 1/2	19 1/2	21	22 1/2	24				
! E101	Armhole Straight :: measured straight			1/4	1/4	NA	9 7/8	10 1/4	10 5/8	11	11 3/8	11 7/8	12 3/8	12 7/8				
! G101	Bicep width:1" below armhole			1/4	1/4	NA	9 1/4	9 1/2	9 3/4	10	10 1/4	10 9/16	10 7/8	11 3/16				
! F101	L:Sleeve overarm fr. CB neck :: 3 x point measure			1/2	1/2	NA	33 1/4	34	34 3/4	35 1/2	36 1/4	37 1/4	38 1/4	39 1/4				
! G104	L/Sleeve opening: inside fold edges of cuff/hem			1/8	1/8	NA	3 3/16	3 3/8	3 9/16	3 3/4	3 15/16	4 3/16	4 7/16	4 11/16				
! G103	L/Sleeve :: 1" above cuff seam			1/8	1/8	NA	5 7/16	5 5/8	5 13/16	6	6 3/16	6 7/16	6 11/16	6 15/16				
F701	Sleeve Cuff Band Height			1/8	1/8	NA	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4				
A703	Body Band Height			1/8	1/8	NA	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4				
H606	Neck binding width			1/8	1/8	0	3/8	3/8	3/8	3/8	3/8	3/8	3/8	3/8				
N221	Dorito width: edge to edge			1/4	1/4	1/8	2 5/8	2 3/4	2 7/8	3	3 1/8	3 1/4	3 3/8	3 1/2				
N222	Dorito height: CF NK seam to edge			1/8	1/8	1/8	2 5/8	2 3/4	2 7/8	3	3 1/8	3 1/4	3 3/8	3 1/2				
B505	Back half moon facing width: edge to edge			1/8	1/8	NA	6	6	6 1/8	6 1/4	6 3/8	6 1/2	6 5/8	6 3/4				
B506	Back half moon facing height: from CB neck seam			1/8	1/8	NA	3 3/8	3 3/8	3 7/16	3 1/2	3 9/16	3 11/16	3 13/16	3 15/16				
! H404	Minimum Neck Stretch			1/2	0	NA	24	24	24	24	24	24	24	24				
Comments																		
** SET IN SLEEVE** REFERENCE: UPDATED 2023 STUSSY hoodie fit (length, shoulder, bottom band width) 8/17/23 revisions for Q1 and onwards: - add self half moon facing for the new main label - add rib side panel - add rib dorito overlay 3.22.2024 added panel front depth																		

opt 2 Measurement Sheet - LS Relax Tee - OVO										All Measurements are in Inches				Version 1	
	Article Code	M-0125-KT-5322								Product Group	TOP				
	Article Name	WASHED PANELLED CREW								Product Sub-	SWEAT TOPS				
	Created On	03/18/24 9:27:56 AM								Season	2025 Spring				
	Last Modified	06/12/24 11:44:45 AM								Life Cycle Stage	Sample Evaluation				
POM	Description	+ Tol	- Tol	Grade	XS	S	M	L	XL	XXL	3XL				
↓ A101	Back body length from HPS : Top	1/2	1/2	NA	28	28 1/2	29	29 1/2	30 1/2	31 1/2	32 1/2				
↓ H101	Neck width :: SEAM TO SEAM	1/8	1/8	1/4	6 1/2	6 3/4	7	7 1/4	7 1/2	7 3/4	8				
↓ H201	Front neck drop from HPS : Crew	1/8	1/8	NA	4 1/8	4 3/16	4 1/4	4 5/16	4 7/16	4 9/16	4 11/16				
H301	Back neck drop from HPS Crew	1/8	1/8	NA	7/8	15/16	1	1 1/16	1 3/16	1 5/16	1 7/16				
↓ H605	Neckband width	1/8	1/8	0	3/4	3/4	3/4	3/4	3/4	3/4	3/4				
↓ D102	Shoulder slope :: from HPS	1/4	1/4	NA	1 15/16	2	2	2	2 1/16	2 1/8	2 3/16				
D103	Shoulder displacement to front	1/8	1/8	0	1/2	1/2	1/2	1/2	1/2	1/2	1/2				
↓ D101	Shoulder width :measured on CB body	3/8	3/8	NA	17 3/4	18 1/2	19 1/4	20	21	22	23				
↓ B301	Acrss: Chest : at mid. armhole	1/4	1/4	NA	16	16 3/4	17 1/2	18 1/4	19 1/4	20 1/4	21 1/4				
↓ B201	Across Back : at mid. armhole	1/4	1/4	NA	16 1/2	17 1/4	18	18 3/4	19 3/4	20 3/4	21 3/4				
↓ B101	Chest width :1" below armhole	1/2	1/2	NA	20 1/2	21 1/2	22 1/2	23 1/2	25	26 1/2	28				
↓ C101	Bottom width at band:inside fold edges of band/hem	1/2	1/2	NA	19 3/4	20 3/4	21 3/4	22 3/4	24 1/4	25 3/4	27 1/4				
↓ E101	Armhole Straight :: measured straight	1/4	1/4	NA	8 7/8	9 1/4	9 5/8	10	10 1/2	11	11 1/2				
↓ G101	Bicep width:1" below armhole	1/8	1/8	NA	7 3/4	8	8 1/4	8 1/2	8 13/16	9 1/8	9 7/16				
↓ F101	L:Sleeve overarm fr. CB neck :: 3 x point measure	1/2	1/2	NA	33 1/2	34 1/4	35	35 3/4	36 3/4	37 3/4	38 3/4				
↓ G103	L/Sleeve :: 1" above cuff seam	1/8	1/8	NA	4 3/8	4 9/16	4 3/4	4 15/16	5 3/16	5 7/16	5 11/16				
↓ G104	L/Sleeve opening: inside fold edges of cuff/hem	1/8	1/8	NA	3 3/8	3 9/16	3 3/4	3 15/16	4 3/16	4 7/16	4 11/16				
H606	Neck binding width	1/8	1/8	0	3/8	3/8	3/8	3/8	3/8	3/8	3/8				
A701	Body hem depth	1/8	1/8	0	1	1	1	1	1	1	1				
F701	Sleeve Cuff Band Height	1/8	1/8	0	2	2	2	2	2	2	2				
↓ H404	Minimum Neck Stretch	1/2	0	0	24	24	24	24	24	24	24				
A703	Body Band Height	1/8	1/8	0	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4				
N221	DORITO width edge to edge	1/4	1/4	1/8	2 3/4	2 7/8	3	3 1/8	3 1/4	3 3/8	3 1/2				
N222	Dorito height: CF neck seam to edge	1/8	1/8	1/8	2 3/4	2 7/8	3	3 1/8	3 1/4	3 3/8	3 1/2				
B505	Back half moon facing width :edge to edge	1/8	1/8	1/8	6	6 1/8	6 1/4	6 3/8	6 1/2	6 5/8	6 3/4				
B506	back half moon facing height: from CB neck seam	1/8	1/8	NA	3 3/8	3 3/8	3 1/2	3 9/16	3 11/16	3 13/16	3 15/16				
Comments															
REFERENCE: Q1 2021 UPDATED GRAPHIC TEE L=M - body length shorten to 29" 10/18/21 - increase neck width, front & back neck drops 11/17/21															